



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400205
Job Sheet 199474



Part No: RBT400205

Job Qty: 1 pcs

Part Name: Drive Shaft Removal Tool (K-Flex)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/23/19

Job Tracking No:

Due Date: 9/9/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: IPP Rev. A 18.08.15 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing <i>HiH001</i>	1 pcs		9/9/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs		9/9/19	0.00	0.00	Packaging 2 - 1 - B4B		SEP 09 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		SEP 09 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S212245



Part: RBT400205

Job No: 199474

Serial No/Batch: S212245

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/09/19

Plex 8/23/19 1:07 PM Dart.Guerin.Kimberley

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	9/9/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	DAS
					QC 6 - 40	81
					QC 6 - 81	9-89
						SEP 0 9 2019
130	Small Fab - 2 - B4B	1 pcs	9/9/19	0.00 0.10	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
140	QC 5	1 pcs	9/9/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
						DAS
						40
						9-89
						SEP 1 7 2019
150	Packaging 3-1 - Stock - B4B	1 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

SEP 09 2019

MLC

SEP 17 2019

DAS
40
9-89

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - FG	1 pcs	9/9/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: _____ MANUFACTURE RBT400205 AS PER DWG (Ref; 206-240-003-101)
 Descriptions: Supplier: AIRCRAFT HARDWARE ACCESS -Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Small Fab) Re-identify as required.
 140 - QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBT400205P	Drive Shaft Removal Tool (K-Flex)	1 pcs (1 ea)	100-Purchasing	S 712 243

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBT400205P	1	0	0

Part Specifications	
Specifications could not be found.	

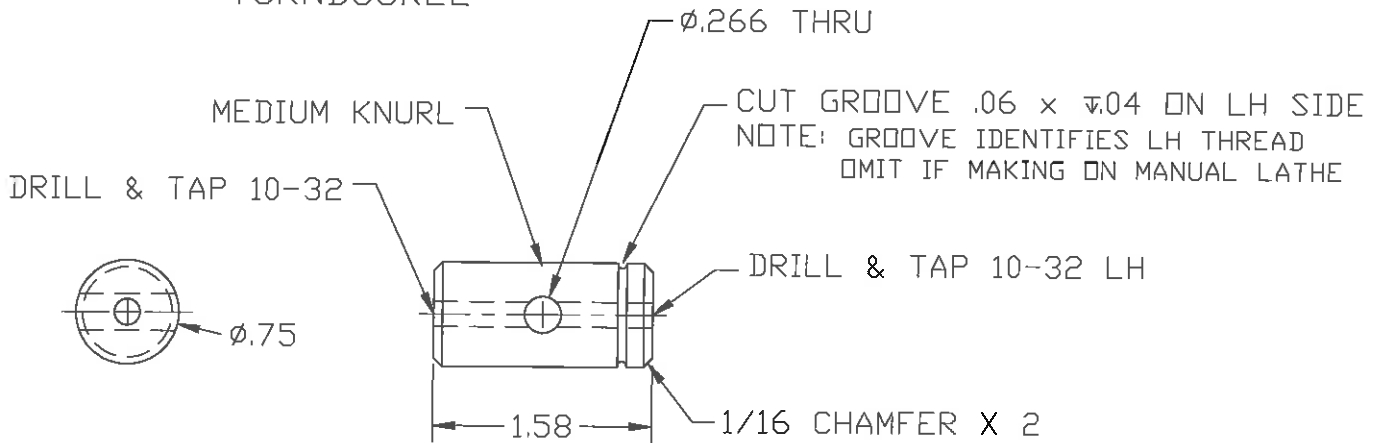
Plex 8/23/19 1:07 PM Dart.Guerin.Kimberley

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

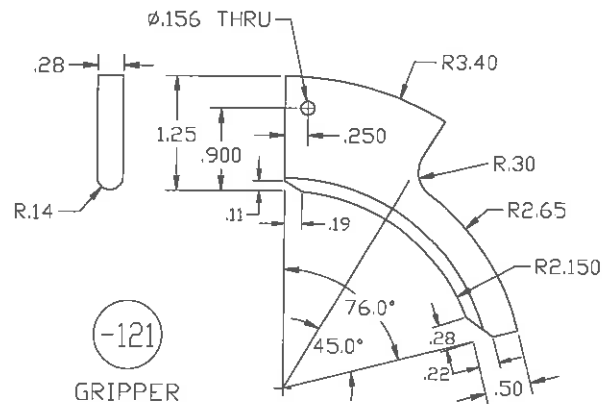
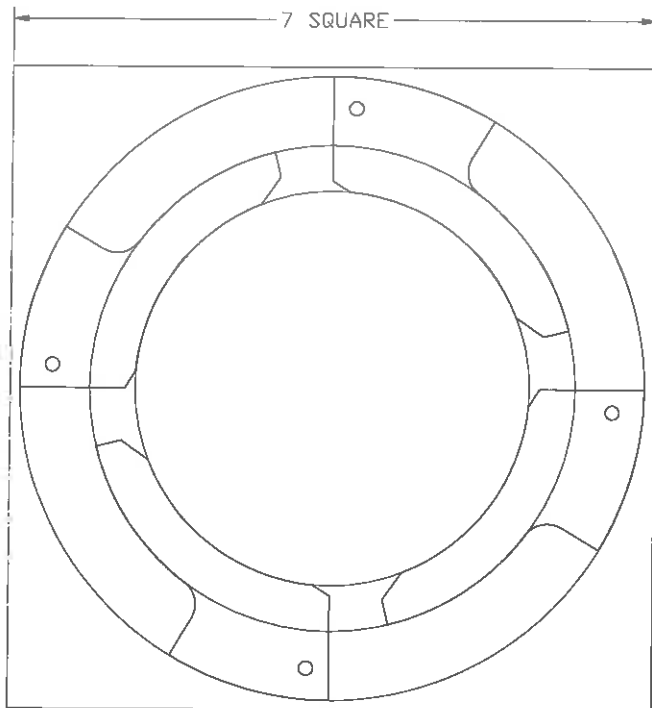
-109

TURNBUCKLE



			DRAWN BY: COLE	 RED BARN MACHINE			
			CHECKED				
			HEAT TREAT				
			FINISH BLACK OXIDE		TITLE TOOL - DRIVESHAFT REMOVAL		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .010 FRACTIONS ± 1/32 XX ± .03 ANGLES ± .5° X ± .1				
PART #	QTY	DESCRIPTION	USED ON MODEL	DWC NO. 206-240-003-101			
-109	2	TURNBUCKLE - STRESS PROOF #3/4 x 1 5/8	BELL 206L4	REV.			
-119	2	WIRE - STAINLESS STEEL #1/16 x 14 (WELDING ROD)		SCALE 1 : 1 DATE 5-18-01 SHEET 1 of 3			
		BEND IN LOOP GOING THROUGH TURNBUCKLE END FITTINGS					

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-121
GRIPPER

CUT FROM PLATE AS SHOWN

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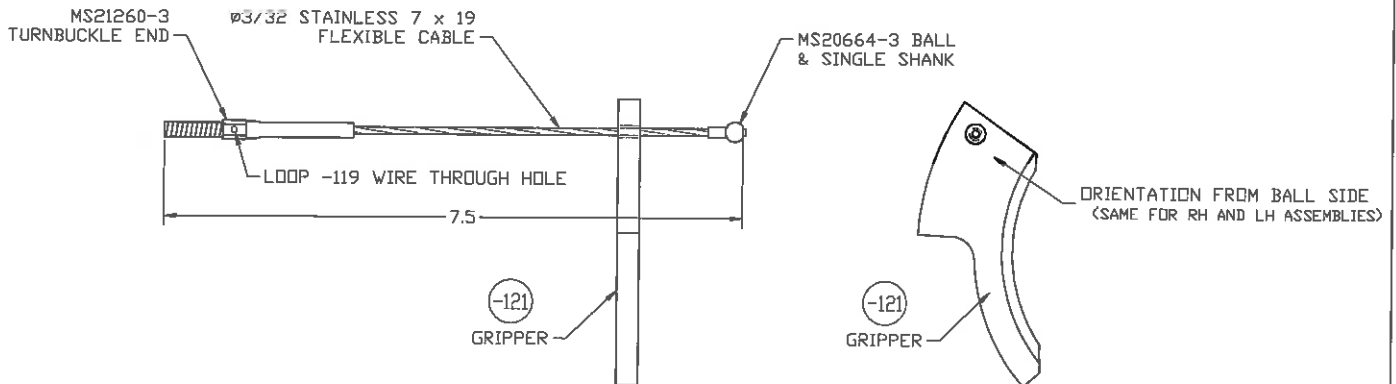
PART #		QTY	DESCRIPTION
-121		4	GRIPPER - STEEL 5/16 x 7 x 7 (UNLESS 4)

DRAWN BY: COLE		RED BARN MACHINE
CHECKED: 26-32 RC		
FINISH: BLACK OXIDE		
TOLERANCES: .001 IN. UNLESS OTHERWISE SPECIFIED		
USED ON MODEL:	BELL 2061.4	TITLE TOOL - DRIVESHAFT REMOVAL
DATE: 5-18-01 BY: J. COLE CHECKED: J. COLE APPROVED: J. COLE 1. UNLESS OTHERWISE SPECIFIED 2. UNLESS OTHERWISE SPECIFIED 3. UNLESS OTHERWISE SPECIFIED		DWO NO. 206-240-003-101
SCALE: NTS		DATE: 5-18-01 SHEET: 2 of 3

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

ASSEMBLY



PART #	QTY	DESCRIPTION
-109	2	TURNBUCKLE
-119	2	WIRE - STAINLESS STEEL Ø1/16 x 14 (WELDING ROD)
-121	4	GRIPPER
BD	4	CABLE, FLEXIBLE - 7 x 19 STAINLESS STEEL Ø3/32 x 7
BD	2	MS 21260-3L - TURNBUCKLE END FITTING (LEFT HAND Ø3/32)
BD	2	MS 21260-3R - TURNBUCKLE END FITTING (RIGHT HAND Ø3/32)
BD	4	MS 20664-3 - BALL & SINGLE SHANK TERMINAL (Ø3/32)

DRAWN BY:	COLE
CHECKED	
HEAT	
TREAT	
FINISH	
SEAL	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES IN:	
XXX ± .010	FRACTIONS ± 1/32
XX ± .03	ANGLES ± .5°
X ± .1	
UNLESS OTHERWISE SPECIFIED	
1. BREAK ALL SHARP EDGES	
Ø15 x .45" PR Ø15 P	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

RED BARN MACHINE	
TITLE	
TOOL - DRIVESHAFT REMOVAL	
DWG NO.	206-240-003-101
SCALE	NTS
DATE	5-18-01
SHEET	3 of 3

Linda Lacelle

From: Ross Black
Sent: Friday, July 19, 2019 8:19 AM
To: Linda Lacelle; Ernest Guo; Patrick Lussier; Kimberley Guerin
Cc: Jennifer Renwick
Subject: RE: RBT400205
Attachments: 206-240-003-101.pdf

This is the drawing for the part. It was extremely buried.

Engineering, can we produce to this? More info can be found in CAD drawings, search 206-240-003-101, in CAD DRAWING → REDBARN → BELL

Thanks
Ross

From: Linda Lacelle
Sent: July 19, 2019 7:17 AM
To: Ernest Guo <eguo@dartaero.com>; Patrick Lussier <plussier@dartaero.com>; Kimberley Guerin <kguerin@dartaero.com>
Cc: Ross Black <rblack@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>
Subject: RE: RBT400205

This is a purchased item...Pat/Kim?

From: Ernest Guo <eguo@dartaero.com>
Sent: Friday, July 19, 2019 1:34 AM
To: Linda Lacelle <llacelle@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>
Cc: Ross Black <rblack@dartaero.com>
Subject: RBT400205

Hi ladies,

Do we have a LT for this one? PS, no STD LT either, it's on the website saying contact sales.

Ernie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044335



Supplier: AIH001-VU
Aircraft Hardware and Accessories
P.O. Box 14007
Ft Worth, TX 76117 USA
Phone: 817 680 3523
Fax: 817 838 9111

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044335
PO Date: 8/23/19
Due Date: 9/6/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2019-08-23

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1/	199474	RBT400205P	206-240-003-101	Drive Shaft Removal Tool (K-Flex)	Firmed - XI	-	9/6/19	1 pcs	0 pcs	1 pcs	\$475.00/pcs	\$475.00
Grand Total:												\$475.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 8/23/19 1:15 PM Dart.Guerin.Kimberley

AIRCRAFT HARDWARE & ACCES.
P.O. BOX 14007 FT. WORTH TX 76117
Phone: 817-680-3523 FAX- 817-416-5274
e-mail: sales@aircrafthardwareacces.com

Packing Slip

ATTN: Shipping Dept.

Date: 9/5/2019

TO: DART AEROSPACE

1270 ABERDEEN STREET
Hawkesbury ON K6A1K7

Packer # 90519

Cust. PO #: HB044335

Qty	Tool #	REF#	Description
1	RBT400205P	206-240-003-101	DRIVE SHAFT REMOVAL TOOL

RECEIVED
SEP 06 2019
DART AEROSPACE LTD.

ALL MATERIALS, PARTS OR COMPONENTS HAVE BEEN INSPECTED
AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS

